

Coded Pipe Welding

Course Details Overview

Start Dates (Provisional)	23/11/2026
Iterations	1
PLSS reference Numbers	526083
Reference No.	LC2EHS2182
Title	Coded Pipe Welding
Duration	26 Weeks, inclusive of 4 weeks work placement. Courses running over Christmas are 27 weeks in duration.
Venue	Shannon Training Centre, College of FET, Shannon Industrial Estate
Recruitment	Applicants for this course must have successfully completed the trainability test / the Intermediate Plate Welding Course. The recruitment process for this course will be carried out by the Recruitment Office in Shannon. The provider or sub-contractor may be required to answer any queries that arise or to assess trainability tests.
Quality Assurance	The process of results approval will come under the quality system of Shannon Training Centre. Therefore, the provider will return a RCCRS generated F-12 to the Training Standards Office, which will be presented at Results Approval.
Certification	EN9606
Course Title	
Coded Pipe Welding	

Approved course description for publication

Coded Pipe Welding

The aim of this course is to provide learners with an opportunity to become EN certified in a range of welding tasks as follows:

- 6" Carbon Steel Pipe E6011 Root/E6013 Fill & Cap Sch 80 /6G Position – CS01
- 6" Carbon Steel Pipe Tig Root/E7018 Fill & Cap Sch 80 /6G Position – CS02
- 3" Carbon Steel Pipe Tig Complete Sch 40 /6G Position – CS03
- 3" 316 Stainless Steel TIG Complete schedule 40 – SS 03
- 3"316 Stainless Steel TIG Complete schedule 5 – SS 04

Participants must have completed a Coded Plate and Intermediate Pipe course, or equivalent, or have a minimum of 3 years previous relevant welding experience. The tutor will inspect previous certification to ensure the applicant is suitable for the course.

Course Administration

The provider will be required to carry out the following course administration functions:

1. Time Keeping and Attendance reports for daily attendance and timekeeping. Contact the LCETB Contracted Training Officer (CTO), if a learner is missing. Follow up to determine if learner has dropped out of course and terminate if required.
2. Disciplinary Process. Report any issues to LCETB CTO. LCETB CTO to follow up in conjunction with provider. Joint decision process will be followed.
3. Invoicing, every four weeks. No invoicing in advance. The first two weeks of the course may be invoiced, then every four weeks thereafter.
4. To deliver and maintain assessment records, submit results on RCCRS generated F-12 along with copies of certification to Shannon Training Standards Office
5. Complete and return weekly training report and final training report.
6. Learner Feedback. Conduct and facilitate mid-course and end of course feedback.
7. End of course returns must be submitted one month after delivery is completed. These will include contractors report, Attendance logs, details of training materials and a learner outcomes report
8. TACS, where applicable, the provider will ensure timekeeping and attendance is recorded on TACs

Course Capacity (number of learners per course instance)

Max	12	Min	8
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Teacher/Tutor/Instructor Profile	
Required Qualification(s)	Required Experience
A tutor pack must be submitted to LCETB for all tutors on this programme, inclusive of a copy of their CV, outlining their qualifications and demonstrating their required experience in the delivery of the programme. Any change in tutor must be notified to LCETB and the new tutor pack submitted prior to the change.	A minimum of 2 years recent full-time instructional experience in the subject matter area.

Training Equipment Required

- Delivery:** Due to the specific nature of the course, the course may be delivered by the provider or by sub-contract. If provision is by a sub-contract, the provider must supply details of the sub-contractor in the submission and must demonstrate that the sub-contractor and tutor has a minimum of 2 years' experience in delivering this course.
- Tutor:** The tutor must be able to demonstrate competency to deliver this course to the required standard. The tutor must hold certification to the standard identified in the modules below. The tutor will be responsible for ordering course consumables using the in-centre

procurement process. The tutor will be required to liaise with employers to arrange work experience and follow up on trainee's progress during work experience. The tutor will be required to liaise with and schedule the awarding body to attend for the assessment events, including referrals. The tutor must be available for any required trainability tests. The tutor will be responsible for maintaining the cleanliness and tidiness of the workshop. The tutor will ensure adherence to all mandatory health and safety requirements as required by legislation and by Shannon Training Centre. The tutor must ensure compliance with all LCETB policies & procedures.

Training Facilities Required

The course will be delivered in the Coded Pipe Welding Workshop, in Shannon Training Centre, College of FET, Shannon Industrial Estate.

The Coded Pipe Welding Workshop is equipped with the required equipment to deliver the course.

Any additional equipment or maintenance of equipment will be organised by Shannon Training Centre.

Invoicing

Invoicing: All invoicing must be for services supplied. LCETB cannot pay in advance. All payments are on a reimbursement basis only. The overall cost of the course will be divided by the number of months delivery and the cost of delivery for the month will be invoiced at the end of each month.

Receipted Expenses: Additional, unforeseen costs may be accommodated under receipted expenses but must be preapproved by LCETB CTO. Procurement for expenses must adhere to LCETB procurement policy. **When quoting please add an additional 10% under "Other Costs" as a contingency fund for unforeseen costs.**

Insurance

Insurance: Copy of valid insurance details must be submitted prior to contract being issued. The provider's insurance policy must comply with the following:

- Employers Liability: Min. Limit of indemnity of €13 million
- Public Liability: Min. Limit of indemnity of 6.5 million
- Professional Liability: Min. Limit of indemnity of €1.0 million

Tax Clearance

Tax Clearance Certificate: Proof of Tax clearance must be submitted prior to contract being issued.

Data Protection

Data Protection: Provider shall comply with all applicable requirements of the Data Protection Laws. The LCETB CTO must be notified of any suspected breaches of data protection.

Quote (Per Course Instance)

Quote: Please supply quote for the delivery and assessment of the content listed below, per course.

Quote to include all costs based on delivery and assessment of a maximum of 12 learners.

The course will run with a minimum of 10 learners.

Please provide breakdown of costings for the course, to include where applicable:

- Tutor Costs
- Recruitment Costs
- Cost of delivery of individual modules listed below
- 10% contingency fund under "Other Costs" (which may or may not be required)
- Management and Administration costs and number of days involved.
- Cost of Sub-Contract
- Breakdown on costs of sub-contract

Course Modules:

Course Modules:

Induction

E6011/11 Root/E6013 Fill & Cap-6inch pipe (EN9606-CS01)

TIG Root/E7018 Fill & Cap/6-inch pipe (EN9606-CS02)

TIG Complete Schedule40/3-inch pipe (EN9606-CS03)

3" 316 Stainless Steel TIG Complete schedule 40 (EN9606-SS03)

3"316 Stainless Steel TIG Complete schedule 5 (EN9606-SS04)