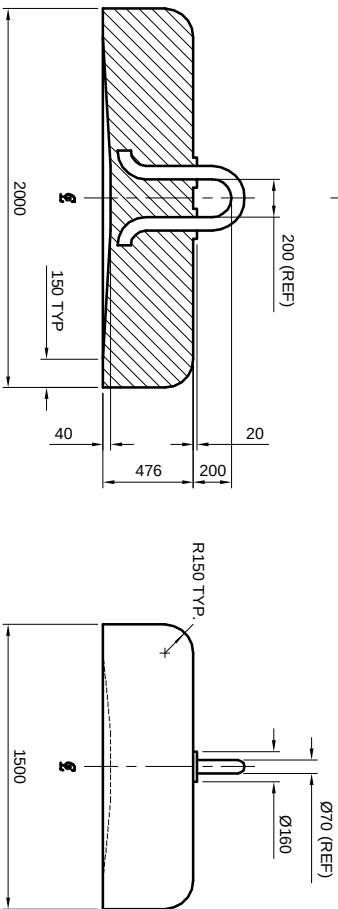
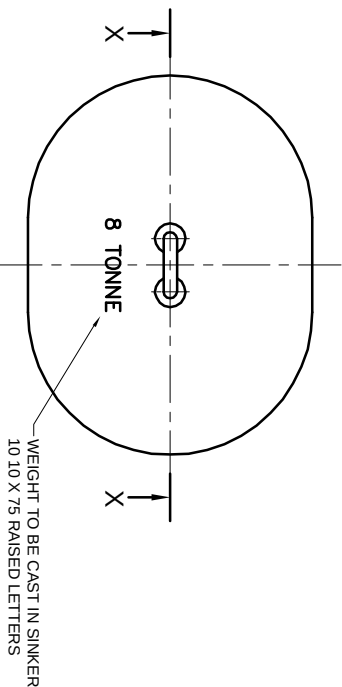
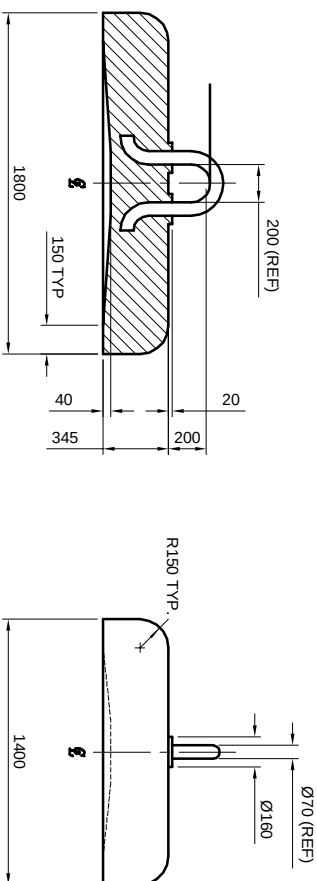
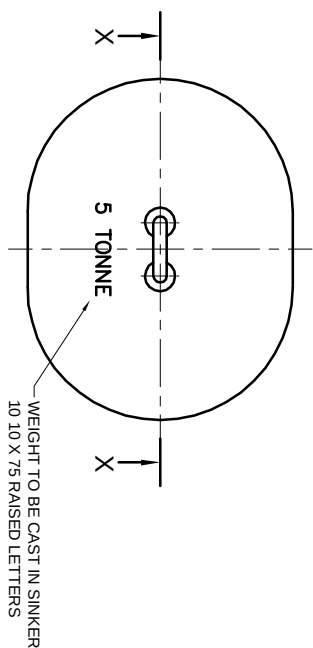
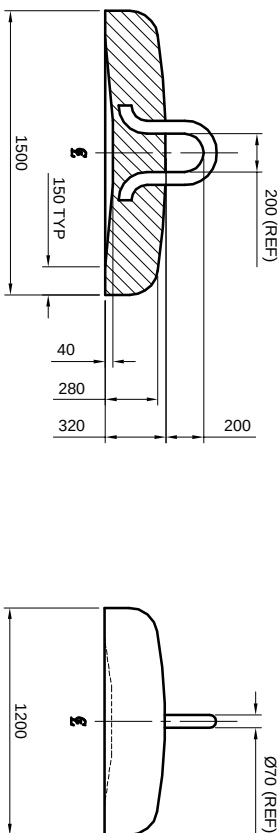
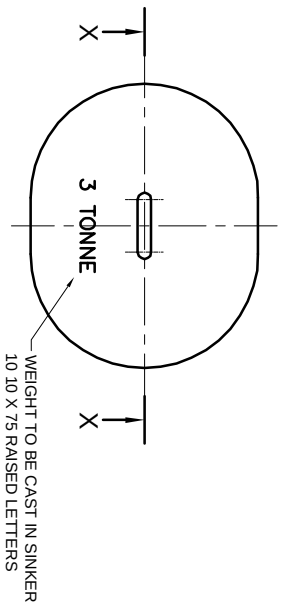
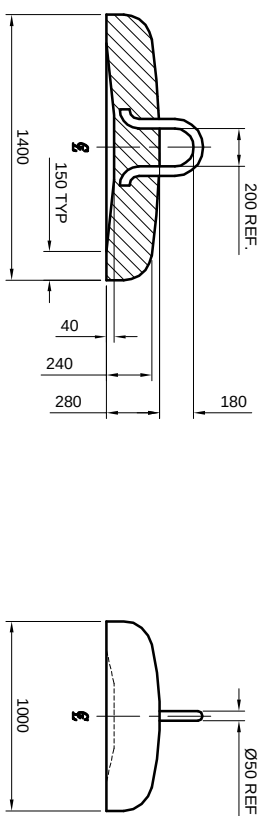
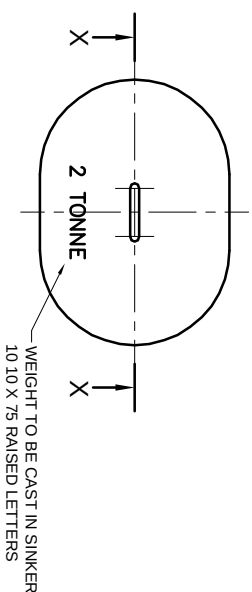
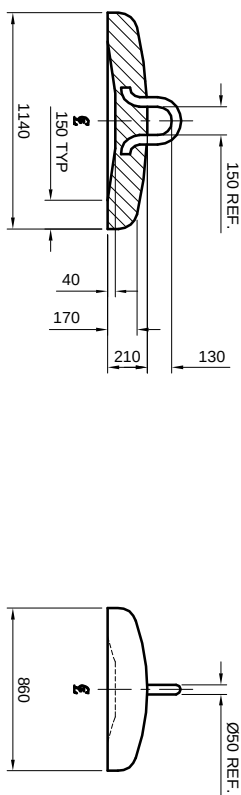
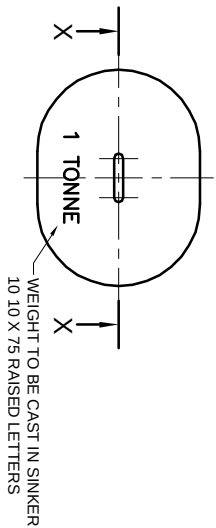




DO NOT SCALE

THIS DRAWING UNLESS STAMPED
IN RED "**CONTROLLED DRAWING**"
WILL NOT BE UPDATED

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UNLESS OTHERWISE SPECIFIED:
GENERAL TOLERANCES:
X = 0.50 .X = 0.25 .XX = 0.125
GEOMETRIC TOLERANCES AS ISO 2768-2

ALL DIMENSIONS IN MILLIMETERS	
REMOVE ALL BURRS & SHARP EDGES	

NOTES

1. MATERIALS:

SINKER: GREY IRON TO EN 1561:1997
GRADE 150.

2. FOR SINKER LOOP DETAILS SEE SHEET

3. ASSOCIATED SPECIFICATION:

S016 AND S016 SUPPLEMENTAL.

4. WEIGHT TOLERANCE: $\pm 3\%$ OF SPECIFIED SINKER WEIGHT.

5. DIMENSIONAL TOLERANCES OF CASTINGS TO: BS EN ISO 8062-3 TABLE 2 DCTG 13

BS EN ISO 8062-3 TABLE 2 DCTG 13

D/RN:	SPJ	CHKD:	MAY	APPVD:	RV
H	04/03/11	NOTE 5 ADDED CONCESSION 041 12			
		CHKD:	MAY	APPVD:	RV
D/RN:	SPJ				
G	08/01/10	CONCESSION 012 - CHANGE SINKER LOOP TO OMEGA STYLE. DOCUMENT REDRAW!			
REV	DATE	DETAILS			

Trinity House
OPERATIONS DIRECTORATE
HARWICH, ESSEX

BUOY MOORING DETAIL

CAST IRON MOORING SINKERS

DRAWN BY:	ITC	DATE:	10/01/98	SCALE:	1:20
CHECKED:	JES	YBD/4			
APPROVED:	JES				
19 JUL 2016 16:07					
		SHEET	1 OF 2	REV	1