

DO NOT SCALE

THIS DRAWING UNLESS STAMPED
IN RED **"CONTROLLED DRAWING"**
WILL NOT BE UPDATED

THIS DRAWING IS THE PROPERTY OF THE
CORPORATION OF TRINITY HOUSE. IT MUST NOT BE
LOANED, COPIED OR REPRODUCED WITHOUT THE
WRITTEN PERMISSION OF THE CORPORATION.

UNLESS OTHERWISE SPECIFIED:

GENERAL TOLERANCES:
X = 0.50 X₁ = 0.25 X₂ = 0.125
GEOMETRIC TOLERANCES AS ISO 2768-2

ALL DIMENSIONS
IN MILLIMETERS

REMOVE ALL BURRS
& SHARP EDGES



NOTES

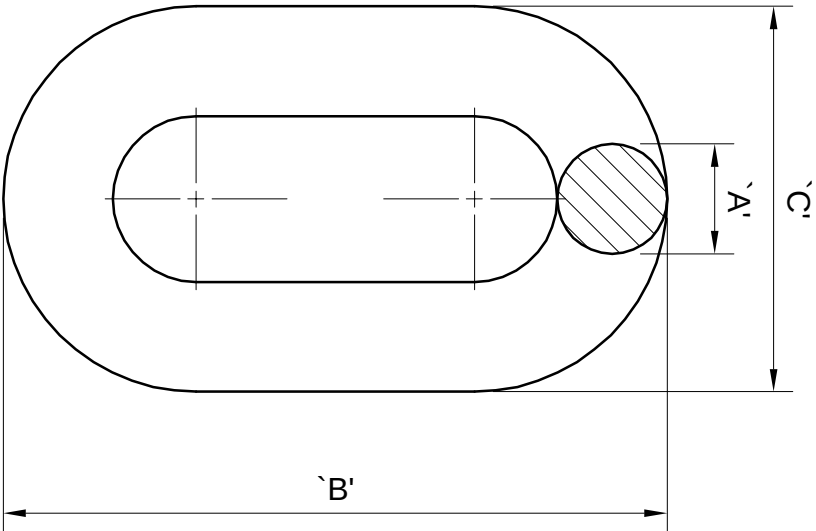
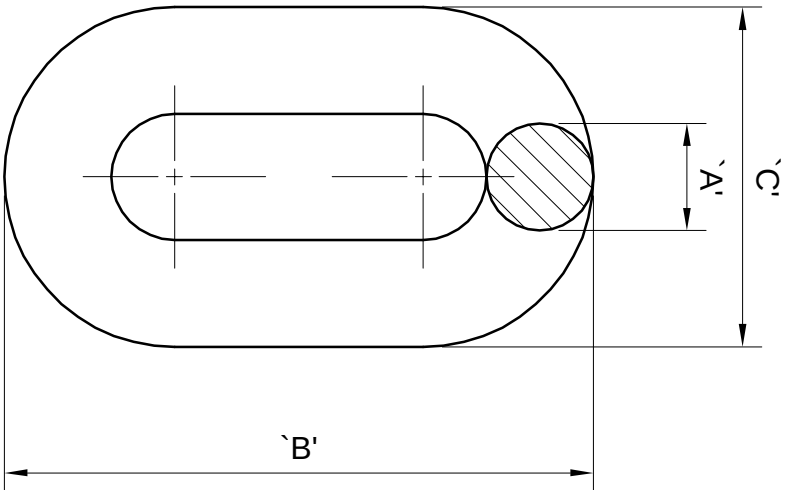
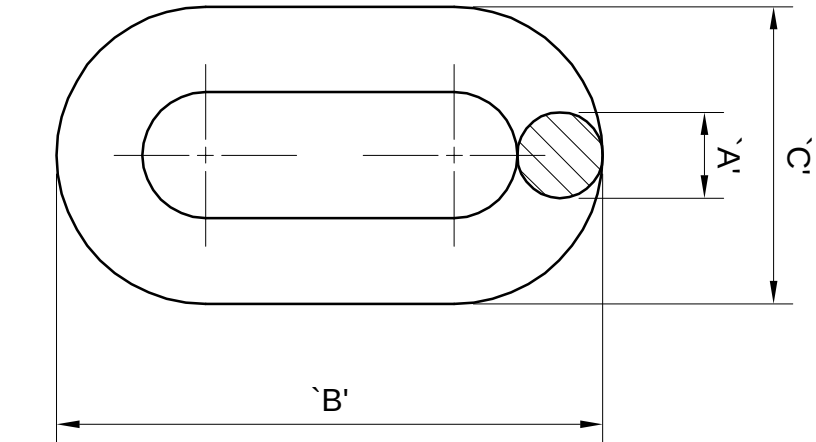
ASSOCIATED SPECIFICATION:

GLA MOORING CHAIN SPECIFICATION,
NAVIGATION BUOY MOORINGS
TECHNICAL SPECIFICATION.

TOLERANCE TO BS ISO 1704:2008

GENERAL

ALL SURPLUS WELD TO BE REMOVED.



COMMON LINK

INTERMEDIATE LINK

END LINK

CHAIN SIZE		COMMON LINK			INTERMEDIATE LINK			END LINK		
METRIC SIZE	IMPERIAL EQUIVILANT	A	B	C	A	B	C	A	B	C
22	7/8"	22	133	78	26	152	89	28	171	100
26	1"	26	152	89	30	178	110	33	190	118
32	1 1/4"	32	190	111	40	220	127	41	248	144
38	1 1/2"	38	228	133	-	-	-	-	-	-
42	1 5/8"	42	252	147	-	-	-	-	-	-

Trinity House
OPERATIONS DIRECTORATE
HARWICH, ESSEX

BUOY MOORING DETAIL:
BUOYS

CHAIN OPEN LINK

DRAWN BY: ITC		DATE: 10/01/98	SCALE: AHA
CHECKED: JES	DRG. No.	YBD/1	
APPROVED: AHW			
19 Jul 2016	SHEET	2 OF 2	REV. C